

# Hilka

## 6 DRAWER COMBINATION UNIT

C-8062D



Part No: 77878

# CHEST REMOVAL & TOOLBOX ASSEMBLY

## INSTRUCTION MANUAL



Use adequate manpower when removing unit from carton, removing top chest, and installing casters.



Tools Required

- \* 10 mm or adjustable wrench
- \* Slotted screwdriver

**CONGRATULATIONS** on the purchase of the 6-drawer Ball Bearing Tool Storage Center! To start using your 6-drawer Ball Bearing Tool Storage Center, please follow these easy instructions. Improper assembly could result in damage to the unit and/or personal injury.

### Step 1

Remove unit from Carton and stand unit upright.



### Step 2

Using a 10mm or adjustable wrench, remove the 6 bolts/nuts from the cabinet top. Save the bolts/nuts to reinstall later.



### Step 3

Remove cabinet top by lifting straight upward and set aside.



### Step 4

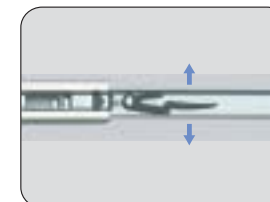
Unlock the Power Tool Storage area with keys provided.



### Step 5

Remove both drawers below the Power Tool Storage area.

- \* First, open and fully extend the top drawer.
- \* Next, Depress the black release lever on the right-hand-side and HOLD.
- \* Then, raise the black release lever on the left-hand-side and HOLD.
- \* This will allow the drawer to ride over the retaining clips on the slides.
- \* Pull the drawer completely out while holding the release levers.
- \* Repeat the above steps for the bottom drawer.



### Step 6

Using a 10mm or adjustable wrench remove the 4 nuts from under the shelf and set aside. \* **Do not reinstall drawers at this time.**



### Step 7

Carefully lift the 4-drawer chest straight up and out of the cabinet.



### Step 8

Reinstall Cabinet Top.

- \* Replace top removed in step 3, making sure that the top is flush and all holes in the top and cabinet line up.
- \* Using the bolts/nuts removed in step 3 AND the additional 6 bolts/nuts provided in the bolt pack, fasten and secure the top to the cabinet. Be sure to securely tighten all the bolts/nuts.
- \* For security purposes, be sure to install the bolts/nuts on the rear and front of the unit from the outside-in. The nuts should be installed on the inside of the cabinet.



### Step 9

Carefully place the cabinet on its top. Use the packaging material to protect the paint finish.



### Step 10

Mount the Casters

- \* Mount both the swivel casters with toe brake on either left or right side (your preference), of the cabinet.
- \* Mount the rigid casters on opposite side of cabinet.
- \* Mount casters by:
  - a. Lining up the holes in the caster mounting bracket with the holes in the bottom of the unit.
  - b. Place the bolts provided through the caster bracket then through the bottom of the unit. The nuts are applied inside the unit.



### Step 11

Return the cabinet to the upright position and reinstall both drawers below the Power Tool Storage area as follows:

- \* Fully extend the ball bearing slides.
- \* Insert the runners attached to the drawer into the fully extended slides on both sides.
- \* Close the drawer completely



## Step 12

Install the handles provided on the Power Tool Storage area doors. Do this by lining up the holes in the handles with the holes on the doors. Apply the screws provided and tighten.



## Step 13

Remove the bottom drawer from the chest (refer to step 5 for drawer removal). Remove the loose bolts inside the chest and set aside. Do not reinstall drawer at this time.



## Step 14

Install the chest on top of the cabinet.

- \* Place the chest on top of cabinet being sure to line up the holes on the bottom of the chest with the holes on the top of the cabinet.
- \* Using 2 of the bolts removed in Step 13 and 2 of the nuts removed in step 6, secure the chest to the cabinet.
- \* Reinstall the drawer in the chest (refer to step 11 for drawer installation).



## Step 15

Unlock the chest with the key provided. Open the lid and Place the front locking bar in the storage slot provided.



**ENJOY!!!**

**THERE IS A HOLE IN THE REAR POWER  
TOOL STORAGE AREA  
FOR YOUR POWER CORD CHARGER**

## Maintenance

- Lubricate the slides twice yearly
- Periodically check the overall condition of product. Tighten any loose bolts and repair any damaged parts.
- Clean surface with a mild detergent and water. Remove grease/oil with non flammable cleaning fluid.

If faults cannot be remedied, contact the Helpline on 020 8391 6767  
[helpline@hilka.co.uk](mailto:helpline@hilka.co.uk)

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